Macro Model for XXX Packager

Reception (P1) and Washing (P7)

- Truck arrives with raw materail
- Truck plate num.
- Raw materail receipt form num
- Raw Materail Reception area
- Unloaded
- Name of farmer
- Rejected
- Dole
- C.Hayes
- Hapag
- Port Operations

Information flow

- Raw material receipt form with the following info:
  - Date, name of farmer
  - Name of driver, Truck plate num
  - Product name
  - Qty received
  - Qty rejected (this field can only be filled at the end of the process)

Washing line team

- Written the farm
  - Code of
  - Farmer

Pallet

- Identifiers on cardbox includes:
  - Container code
  - Container identification

Frozen Plant

- About 60 cases per pallet
  - Each case is 18 kgs
  - 22 pallets per container
  - Containers are refrigerated (48F)

Frozen Plant

- Container load map
  - Load pallets in container
  - Container load map
  - Inspect container
  - Start
  - Stop

Frozen Plant

- Waiting for
  - 100%
  - 00:00
  - Truck
  - Pallet

Packaging (P10)

-包装 (P10)
- 85% first grade
- 15% second grade

Packaging Plant

- Merchandise
  - Control form
  - Delivery form
  - Truck
  - Port

Shippers: Dole, Crawly, C.Hayes, Hapag
- Transports: TMS and others
- Documents carried by transporters:
  - Booking and Road Control
  - Transport order
  - Container inspection form

Load and ship (P13)

- Load pallets in container
  - Container load map
  - Inspect container
  - Start
  - Stop

Macro Model for XXX Packager

- Time between Yuca arrival at packager and container arrival at port: 24 hours to 36 hours